

In the Specification:

Please replace paragraph [0088] with the following paragraph”

[0088] The substrate of this process can be any material, however wooden substrates are preferred. Furthermore, while most tests were performed on wooden cabinet pieces, the process described herein can be applied to a number of different product products with different shapes and sizes. In addition, three-dimensional substrates can be coated with 100 percent solids materials using the process described herein. Three-dimensional substrates include any type of substrate and may generally include items that have edges, grooves, corners or other areas that are typically difficult to coat. Wood cabinet doors and the like have three-dimensional or contoured configurations including contoured leading and trailing edges. Some articles, such as cabinet doors, have inside profiles which form depressed or recessed areas of the article between the front and rear edges of the article. These recessed areas form leading and trailing edges which extend transverse to the direction of movement of the article through the coating apparatus.